

## □ Temperature Test Chamber



T-100

 **TEMPERATURE**  
-40°C ~ +150°C



Automobile



Material



Electronics



Aerospace



PV panels



Navigation



Commodity



Paintings



Battery



Pharmaceutical



Military



Cable



【Technical Parameter】

Model		T-100	T-225	T-500	T-800	T-1000
Internal Dimension (mm)		400*500*500	500*600*750	700*800*900	800*1000*1000	1000*1000*1000
Overall Dimension (mm)		860*1050*1620	960*1150*1860	1180*1350*2010	1280*1550*2110	1500*1550*2110
Interior Volume		100L	225L	500L	800L	1000L
Heat load		1000W				
Parameter	Temperature Range	A : -20℃ ～ +150 ℃ B : -40℃ ～ +150 ℃ C: -70℃ ～ +150 ℃				
	Temperature Fluctuation	± 0.5 ℃				
	Temperature Deviation	± 2.0 ℃				
	Cooling Rate	1 ℃ / min				
	Heating Rate	3 ℃ / min				
	Structure	Cooling	Cooling system	Mechanical compression refrigeration system		
Refrigerating unit			French TECUMSEH compressor			
Refrigerant			R404A, R23			
Heating Element		Nichrome heater				
Controller		Programmable color LCD touch screen controller				
		Ethernet connection, PC Link				
Temperature Sensor		PTR Platinum Resistance PT100Ω/MV A-class, accuracy 0.001℃				
View Window Size(mm)		250*280		300*330		330*370
Air Circulation		Centrifugal wind fan				
Safety Device		Over-temperature Protection; Over-current Protection; Refrigerant High-Pressure Protection; Earth leakage Protection				
Material	Exterior Material	Steel Plate with protective coating				
	Interior Material	SUS304 stainless steel				
	Thermal Insulation	Polyurethane foam and insulation cotton				
	Observation Window	Interior lighting, double-layer thermo stability silicone rubber sealing				
Standard Configuration		1 Cable hole (Φ 50,) with plug; 2 shelves				
Power Supply		220V 50Hz / 380V 50Hz				
Maximum Noise		65 dBA				
Environmental Conditional		5℃～+35 ℃    ≤85% RH				

- Low temperature can down to -86℃.
  - The Refrigerant can be replaced by R449A/R508B.
  - The heat load can absorb 1000W in -20℃.
- Standard & customized.

\* pay attention to the environmental condition during installing



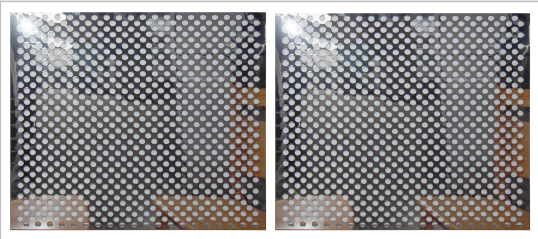
1.Workroom

The internal material is 304 stainless steel, mirror surface, rust-proof to high and low temperature and moisture corrosion;  
Nice ruggedness and long life.



2.Sample Shelf

SUS304 stainless steel punching sample shelf 2pcs;  
Standard load of 50KGS for each layer of sample shelf;  
The height of the shelf is adjustable and can be removed directly to facilitate the various sizes of test samples.  
Conducive to the air circulation.



3.Cable Hole

A standard test hole, located at the left side of the work room, is provided with a sleeve inside to prevent moisture from entering the insulation layer. Equipped with flange.  
The standard inner hole diameter is 50mm.  
Soft silicone plug seal; Metal enclosure closed, beautiful designed.



4.Viewing Window

Double layer insulating glass 8cm thick, made of tempered glass.  
The conductive film is located on the interior glass to prevent window frosting, built-in LED light for the work room lighting ;can clearly observe samples.  
The light control button is located below the controller.



5.Controller

PID programmable color touch screen controller, network connection computer.  
Can create 120 programs 100 segment  
LIB also can preset program into the controller based on user testing requirements.  
The set system language is English for standard.



6.Castor

Install 4 castors for easily moving, and with brakes function.  
Caster height is adjustable.



7.Insulation

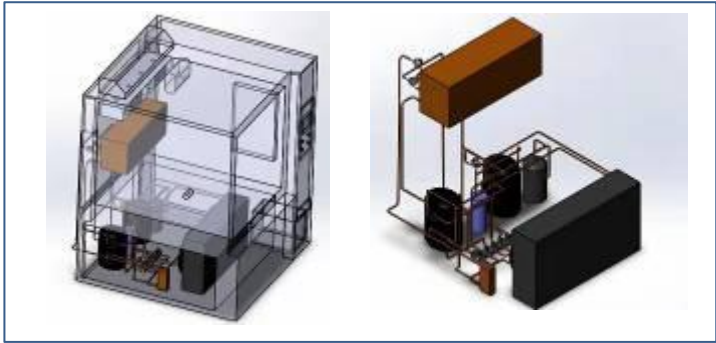
10cm thick polyurethane foam and insulation cotton;  
Better insulation performance, degradation resistance, environmental protection, noise reduction.



8.External Materials

A3 steel plate with galvanized coating;  
Electrostatic treatment; High and low temperature corrosion resistance; High hardness, anti - impact  
Very high safety factor;  
Color can be customized.

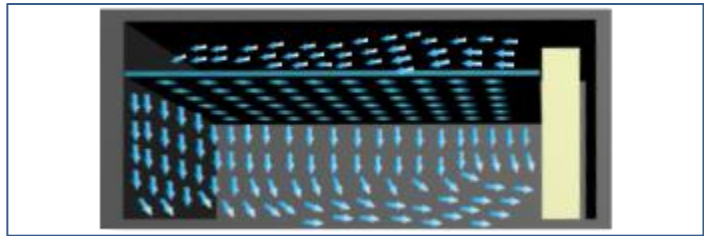
Core Function



Cooling System

After the liquid refrigerant absorbs the heat of the cooled object in the evaporator, it is vaporized into low-temperature and low-pressure steam, sucked by the compressor, compressed into high-pressure high-temperature steam, discharged into the condenser, and radiated to the cooling medium in the condenser, condensed into a high-pressure liquid, throttling through a throttle valve into a low-pressure low-temperature refrigerant, and again entering the evaporator to absorb heat and vaporize, to achieve the purpose of cycle refrigeration.

In this way, the refrigerant completes a refrigeration cycle through four basic processes of evaporation, compression, condensation, and throttling in the system.



Air Circulation

The centrifugal fan is installed at the rear of the chamber body, and the air is uniformly distributed through the air outlet. Air circulation adopts air outlet at top and air return at bottom, and the wind speed and pressure are in compliance with the test standard, and the temperature is stabilized at the moment of switching. The high-quality centrifugal fan is used to strongly supply air circulation, making the temperature distribution in the test area uniform.



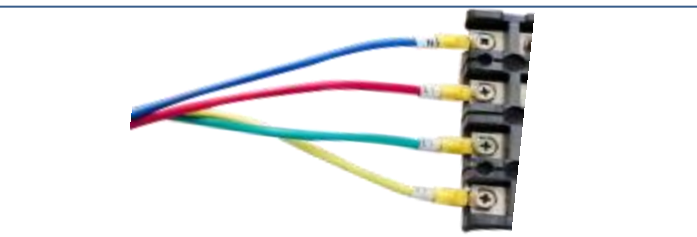
Controller System

The PID controller as the main control unit to command, operate, detect and redistribute the various components of the equipment to achieve maximum effective use. The temperature control adopts P.I.D. S.S.R. system synchronous coordinated control, which can improve the stability and life of the control components and interface. Screen display function: LCD display, which can display test conditions (including temperature section, cycle number, running time and remaining time, etc.).



Temperature Sensor

PT-100 Class A sensor, real-time accurate detection and display of temperature changes at 0.001 degrees.



Wiring System

Voltage 380V 50Hz 3 phase.  
L1, L2, L3, PE, N, grounding protection.  
Standard 2m long cable,

Over Temperature Protection

Over Current Protection  
Earth Leakage Protection  
Phase Sequence Protection

Refrigerant High Pressure Protection

Protection System



Sample Shelf

- Quantity can be increased
- Special sample shelf can be customized

Cable Wire

- 2.5m
- 3m

Test Hole

- Diameter 100mm
- Diameter 125mm
- Shape and size can be customized

Capacitive Temperature Sensor

- VAISALA
- ROTRONIC

Observation Window

- Size can be customized
- Inner glass door
- Hand-in ports

Controller

- WiFi connection
- Mobile APP control
- Multi-language controller interface: Russian, French, Polish, Romanian, German

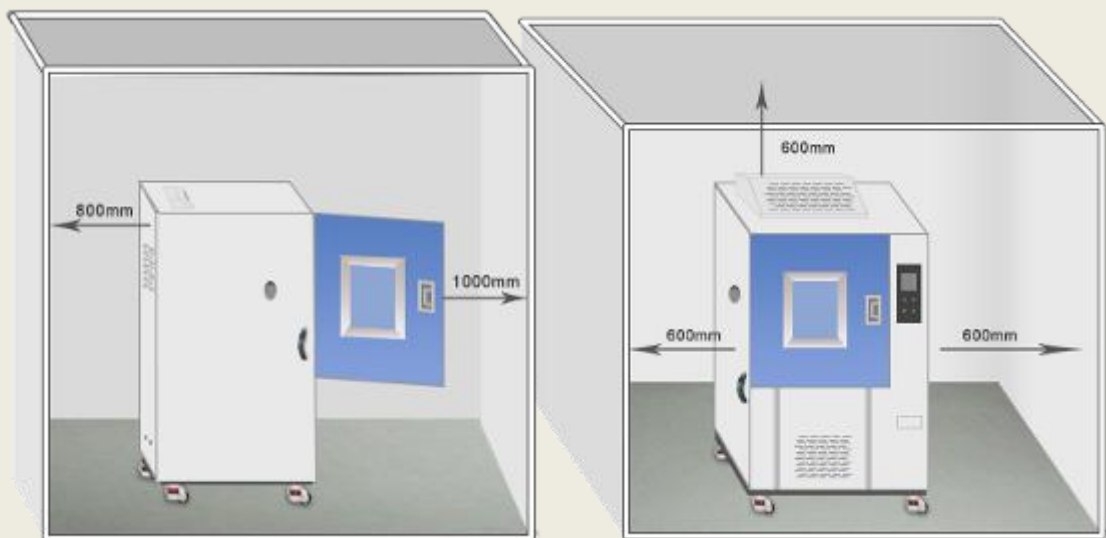
## Install Condition

### Environment Conditions

Temperature: +5°C ~ +35°C  
Relative humidity: ≤85%;  
Pressure: 86 KPa—106 KPa

### Space Conditions

Sufficient space for ventilation



**\*Safety Instruction:** 1.Prohibited to test explosive, inflammable and high corrosive substance  
2.Chemical exposure to the equipment is prohibited  
3.Equipment must be safety on the ground to avoid electrostatic induction

## Packaging



First, seal chamber with waterproof plastic film. Protect chamber from seawater corrosion.  
Second, buffer foam is placed in the four corners of the chamber. It is used for fixing equipment to prevent shaking and damaging chamber during transportation.



Plywood: standard wood export packaging. The wooden box is fixed by sheet metal to prevent damage during transportation.

Gross weight: 329kgs~  
Package size: 1330\*1050\*1500mm

## Warranty Condition

Our company will repair the product, if the product, the material of the parts, the design and manufacturing of the products raised hardware problems caused by product itself rather than human error within three years warranty period since the date of dispatching by the customer.

Our company repairs the products, but will collect the basic costs of the spare parts after the warranty period, but service is free always.

## Shipping



**Material:** Export standard wooden box

\*Can be used for Sea, Air, Railway, Truck and multimodal transport.

## Warranty & Service

- 3 Years Warranty, Lifelong Follow-up Services

### Professional After-sales Team

If you have any questions during operation, we will supply solution to you with 24 hours.

## How to Service

1. At first, our test chambers are produced based on 20 years product lifetime.  
Normally once test chambers have problems, we judge the problems, and send spare parts to our customers, and teach them how to change new parts on by email or video, all spare parts and shipping cost (by DHL, TNT, and FedEx) paid by LIB.
2. If the customer needs our engineer on-site service, they only need pay the ticket accommodation to our Engineers, service is for free.
3. If products still can't use after our engineers repair, we will produce a new test chamber (same as the old one) to our customers with no charge.

## PROVIDING TEST SOLUTION, PROVIDING TEST EQUIPMENT

Xi'an LIB Environmental Simulation Industry is a lead provider of environmental test chamber in China, with its own brand (LIB) design, production, sales and service since 2009. We continually update technology and develop new products for customer's needs.

Our main products included temperature and climate test chambers, corrosion chambers, weathering testers, IP dust and rain chambers, ozone test chamber, noxious gas SO<sub>2</sub> H<sub>2</sub>S chamber, walk-in chambers. We provide test chamber, we provide test solutions. Standard and customized products to meet different customer needs.

By 2018, global market has spread to 51 countries to USA, Canada, Mexico, Brazil, Peru, Russia, German, UK, France, Finland, Netherlands, Poland, Switzerland, Thailand, Philippines, Singapore, Malaysia, Australian, South Africa etc. and the market continues to expand.

At present 7 Tier-one agents around the world provide LIB products, installation and maintenance service for customers. Make things simple and convenient.

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## PARTNER

LIB Industry®

LIB became a registered trademark of our company since 2017 year.



# CE ROHS

